
CILINDRICAL GRINDING MACHINE FOLLOW RCE1000

Ref: RCE1000 FOLLOW



Tech specs



Brand	FOLLOW
Height between centers	180
Grinding diameter	8-320
Grinding diameter with steady rest	60
Distance between centers	1000
Inside grinding length	35-100
Inside grinding diameter incl. rest	125
Max. workpiece size	150
Min. grinding wheel feed	0.0025
Diameter of front and rear plate	200
Max. table swivel range	-3° ± 7°
Circumferential speeds	35
Work spindle speeds (1/min)	50 Hz: 25-220
Work head travel (axe-W)	250
Table feed	0.1-4
Feed per hand-wheel rotation X axis	1
Feed per scale division X axis	0.0025
Tailstock taper	CM4
Tailstock spindle stroke	30
Velocidades del husillo de rectificado (1/min)	0-1670
Max. swivel range of grinding headstock	30
Maximum headstock swivel range	0-45
Headstock	CM4
Eccentricity	0.03
Tolerancia cilíndrica	0.01
Total drive capacity	8.9
Motor rating - grinding spindle / hydraulic pump	5,5/0,75
Motor rating - insider grinder	1.1
Motor - headstock / coolant pump	1,5/0,125
Grinding wheel [øExt. x width x ø In.]	400x50x203
Grindstone dimensions, inside grinding max	50X25X13
Grindstone dimensions, inside grinding min	17X20X6
Electrical voltage	220-380 V - 50/60 Hz
Dimensions (length x width x height)	3605x1810x1515
Weight	3700