

CYLINDRICAL GRINDER FOLLOW RCE2000

Ref: RCE2000 FOLLOW



Tech specs



Brand	FOLLOW
Height between centers	180
Grinding diameter	15-320
Grinding diameter with steady rest	150
Distance between centers	2100
Inside grinding length	35-100
Inside grinding diameter incl. rest	125
Max. workpiece size	150
Min. grinding wheel feed	0.0025
Diameter of front and rear plate	200
Max. table swivel range	-3° ± 5°
Circumferential speeds	34.2
Work spindle speeds (1/min)	50 Hz: 25-220
Work head travel (axe-W)	250
Table feed	0.1-4
Feed per hand-wheel rotation X axis	1
Feed per scale division X axis	0.0025
Tailstock taper	CM4
Tailstock spindle stroke	30
Velocidades del husillo de rectificado (1/min)	0-1305.6
Max. swivel range of grinding headstock	30
Maximum headstock swivel range	0-45
Headstock	CM4
Eccentricity	0.03
Tolerancia cilíndrica	0.01
Total drive capacity	10.9
Motor rating - grinding spindle / hydraulic pump	7,5/0,75
Motor rating - insider grinder	1.1/1.5
Motor - headstock / coolant pump	1,5/0,125
Grinding wheel [ØExt. x width x Ø In.]	500x50x203
Grindstone dimensions, inside grinding max	50x40x16
Grindstone dimensions, inside grinding min	17X20X6
Electrical voltage	220-380 V - 50/60 Hz
Dimensions (length x width x height)	5610x1810x1550
Weight	6200



Standard equipment

FAGOR dro 2 axis
3-jaw chuck
Balancing mandrel
Balancing station/stand
Cooling system
Grinding wheel radius dresser
Grinding wheel flange
Internal grinding equipment
Leveling wedge / machine feet
Steady rest - open type / Follow rest
Steady rest - closed type
Front guard with micro switch
Rear splash guard
Work lamp
CE Certificate